
Universal Plastics Adhesion Promoter

DPX801

PPG's Universal Plastics Adhesion Promoter DPX801 is a red tinted transparent product specifically designed for use on automotive bumpers and various plastic parts to provide adhesion on these substrates for subsequent topcoats.



Compatible Surfaces

DPX801 may be applied over:

- Properly cleaned & sanded plastic and rubber parts

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Directions for Use

Surface Preparation:



- Wash the area to be painted with SX1002 Sanding Paste and water, and then clean with SX1005 0.4 VOC Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- Lightly scuff with 400 – 600 grit sandpaper or a gray/white Scotchbrite.
- Re-clean with SX1005 0.4 VOC Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- Final wipe with DX103 MULTI-PREP™.

Mix Ratio:



DPX801 is ready to spray.
No reduction is necessary. Thoroughly shake or stir DPX 801 before use.
Pot Life: N/A

Application and Dry Times:



Apply:	1 medium wet coat
Air Pressure:	7 – 10 psi at the air cap for HVLP guns 25 – 30 psi at the gun for conventional gun



Fluid Tip:	1.3 – 1.5 mm or equivalent
Dry to Topcoat:	30 minutes @ 70°F (21°C)

Note: Topcoat within the same working day. If longer than 24 hours, lightly sand and re-apply DPX801 before topcoating.

Technical Data:

VOC (lb/US gal)	6.7
Total Solids by Weight (RTS)	3.8%
Total Solids by Volume (RTS)	2.9%
Sq. Ft. Coverage. (.05 mil 100% transfer efficiency)	94
Recommended Dry film	0.2 mils

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320

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