

DCU2010 2.1 Speed Clear

DCU2010

DCU2010 2.1 Speed Clear delivers a premium-quality, high gloss, 2.1 VOC compliant finish when calculated according to SCAQMD Rule 1151. Apply over Deltron® (DBU) Basecoat or Deltron® 2000 (DBC) Basecoat. DCU2010 is designed for either air dry or force dry spray booth applications.

Feature	Advantages	Benefit
<ul style="list-style-type: none"> Premium fast dry clear Easy application Excellent flow characteristics 	<ul style="list-style-type: none"> Excellent gloss Two coat clear Less buffing 	<ul style="list-style-type: none"> Customer satisfaction Increased productivity Labor savings

Compatible Surfaces DCU2010 may be applied over:

- Deltron® (DBU) Universal Basecoat
- Deltron® 2000 (DBC) Basecoat

	Hardeners
2.1 Speed Clear Fast Hardener (60°- 75°F)	DCX2012
2.1 Speed Clear Hardener (75-85°F)	DCX2011
2.1 Speed Clear Hardener (85+F)	DCX2009

Directions for Use

Preparation

Where VOC limits allow a maximum of 3.5 #/US Gal. for multi-stage systems, reduce DBU Color 100% with DRR Reducer or DBC Color 100% with DT Reducer. Refer to the Product Information Bulletin of the color system for its application and dry times.

Mixing Ratio



DCU2010







**DCX2012, DCX2011 or
DCX2009**

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Pot Life of mixture with either hardener is 1½ 2 hours at 70°F (21°C).

The following Application, Dry Times and Technical Data are the same when using DCX2012, DCX2011 or DCX2009 hardeners.

Application and Dry Time		Apply:	2 wet coats	
		Fluid Tip:	1.3 - 1.5 mm or equivalent	
		Air pressure:	8-10 PSI at the cap HVLP guns 45-50 PSI for conventional guns	
		Flash Time:	5-10 minutes	
		Dry Times at 70°F (21°C).		
		Dust Free:	15-20 minutes	
		Tack Free:	30-40 minutes	
		Tape Time:	5-6 hours	
		Air Dry to Handle:	8 hours	
		Purge Time:	0-5 minutes	
		Force Dry:	20 minutes at 140°F (60°C)	
Polishing		Air Dry	6 hours at 70°F (21°C).	
		Force Dry	Immediately after cool down	
Repair and Recoat		After Force dry/cooling cycle plus 2 hrs. or 8 hrs. air dry at 70°F(21°C) After 3 days, DCU2010 must be sanded before recoating with primer, color or clear.		
Tinting and Additives	DCU2010 cannot be tinted DCU2010 can be flattened with DCU2060 See P-217 for instructions DCU2010 can be flexed with DX814			
		DCU2010	DX814	DCX2012, DCX2011 or DCX2009
		2	1	1
		<i>Pot Life of mixture with either hardener is 2 hours at 70°F (21°C).</i>		
Technical Data	Properties per SCAQMD Rule 1151			
	VOC(Pkg.) #/US Gal	2.4 (Less exempt solvent)		
	VOC Ready-to-Spray (RTS) #/US Gal	2.0 (Less exempt solvent)		
	Total % Solids by Volume (RTS)	41.9%		
	Sq. Ft. Coverage/US Gal. (1 mil 100% transfer efficiency)	674		
	Film build (wet mils per coat)	2.4-3.0		
	Recommended dry film mils	2.0-2.5		

IMPORTANT: The contents of this package must be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

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