



OneChoice®

A Universal Ancillary Brand

OC-3

Blending Solvent

SXA840 Blending Solvent

PPG *One Choice*® brand SXA840 Blending Solvent is an aerosol specifically designed for universal use with two component topcoats and clearcoats.

SXA840 is used to melt the overspray edges on spot/panel repair blends and for extending blends after a repair. When performing an O.E.M. warranty repair, refer to the manufacturers blending recommendations.



Features

- Easy to use
- Convenient
- Excellent control

Advantages

- Increases efficiency
- “Spray gun” quality repair

Benefits

- Consistent results
- Proven technology
- Invisible blend

Required Products

- SXA840 Blending Solvent

Related Products

- Recommended PPG and Nexa brand clears and topcoats.

Compatible Products

SXA840 Blending Solvent is for universal use with PPG and Nexa Brand topcoats and clears.

Note: When using SXA840 Blending Solvent with recommended PPG/Nexa clears and topcoats, please refer to the product's specific technical bulletin for proper application.

SXA840 is not to be used with P190-5520.

Preparation of Substrate



Follow the recommended spot/panel repair procedure described in the Product Information Bulletins for the product(s) to be blended. Proper preparation is critical to the success of any repair. Care must be taken to achieve a satisfactory result.

- Wash the area to be painted with soap and water, then clean with SX1005 0.4 VOC Wax and Grease Remover or DX330 *ACRYLI-CLEAN*® Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- Sand the repair area with 400-600 grit sandpaper or a gray Scotchbrite.
- Prepare the surrounding blend area by wet sanding with 1200 – 1500 grit sandpaper or SX1002 Sanding Paste and water, then clean with SX1005 0.4 VOC Wax and Grease Remover or DX330 *ACRYLI-CLEAN*® Wax and Grease Remover or DX394 1.4 Low VOC Cleaner.
- For maximum results, wipe dry with clean white cloth in one direction only, while the surface is still wet, to eliminate smearing of contaminants.
- Tack the entire surface to be painted.
- Do not use over sensitive substrates.



Application Data

Mixing Ratio:



SXA840 is ready-to-Spray.
Using the techniques below will ensure a proper blend.

Blending a Clearcoat or Single Stage:

- Shake well before using.
- Mist 1 – 2 light coats onto the edge of the repair to melt in the dry overspray.
- Moving the aerosol from the outside in, mist a light coat onto the edge of the repair to melt in the dry overspray.
- Repeat process until dry edge has been melted in.
- Avoid over wetting the blend edges.
- Allow to dry properly.

For additional information, follow the recommended spot/panel repair procedure described in the specific Product Information Bulletin for the product(s) to be blended.

Technical Data:

Color:	Clear (Aerosol)
VOC Regulatory (Less Water Less Exempts)	6.13 lbs/gal (735 g/L)
Density:	7.27 lbs/gal
Flashpoint (PMCC):	75°F (24°C)

Important:

Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Improper spray technique may result in a hazardous condition. Follow spray equipment manufacturer's instructions to prevent personal injury or fire. Follow directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.

See material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434 -4515. IN CANADA (514) 645-1320

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the general public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

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