



PD-701

Accessory Black Gloss and Matte

SX1040

SX1046

SX1040 and SX1046 Accessory Black refurbishes exterior trim to a gloss or matte finish. It was developed to provide an OEM appearance on older exterior trim parts.



Features

- Ready to spray
- Two gloss levels
- Excellent adhesion

Compatible Surfaces

- Exterior trim parts

Related Products

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SX1050 Plastic Adhesion Promoter



Application Data

Surface Preparation:



1. Repair and prime part if needed. Refer to **PD700 - Bumper Repair Systems** for instructions.



2. Clean with **SX1002 Sanding Paste** using a gray scuff pad and rinse with water.



3. Thoroughly wipe with **SX1004 Plastic Cleaner and Prep**.

4. Sand with 400 grit paper, blow off and re-clean with **SX1004**.

5. Apply **SX1050 Plastic Adhesion Promoter** to any exposed plastic to promote adhesion of topcoat materials.

Application Procedure:



Apply 2-3 coats of **SX1040** or **SX1046 Accessory Black**. Use 6-8 psi at the cap for HVLP equipment or 35-40 psi when spraying conventional equipment.



Between Coats: 5-10 minutes

Dust Free: 15 minutes

Air Dry: Allow to dry 24 hours before putting into service

Fluid Tip: 1.3-1.5 mm or equivalent

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1040 - Accessory Black - Gloss	5.7	20.73	332
SX1046 - Accessory Black - Matte	5.7	20.55	329

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

PPG Industries

World Leaders In Automotive Finishes

PPG Industries
19699 Progress Drive
Strongsville, OH 44149

PPG Canada Inc.
2301 Royal Windsor Dr.
Mississauga, Ontario L5J 1K5