



PD-702

Bumper Black

SX1041

SXA1041

Aerosol

SX1041 and SXA1041 Bumper Black are flexible coatings designed to duplicate the color and gloss of many OE bumpers. It is ideally suited to restore the appearance of older bumpers prior to vehicle delivery.



Features

- Ready to spray
- Packaged in quart and aerosol cans

Compatible Surfaces

- Exterior trim parts and bumpers

Related Products

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SX1050 Plastic Adhesion Promoter



Application Data

Surface Preparation:



1. Repair and prime part if needed. Refer to **PD700 - Bumper Repair Systems** for instructions.



2. Clean with **SX1002 Sanding Paste** using a gray scuff pad and rinse with water.



3. Thoroughly wipe with **SX1004 Plastic Cleaner and Prep**.

4. Sand with 400 grit paper, blow off and re-clean with **SX1004**.

5. Apply **SX1050 Plastic Adhesion Promoter** to any exposed plastic to promote adhesion of topcoat materials.

Application Procedure:



Apply 2-3 coats of **SX1041 Bumper Black**. Use 6-8 psi at the cap for HVLP equipment or 35-40 psi when spraying conventional equipment.



Between Coats: 5-10 minutes

Dust Free: 15 minutes

Air Dry: Allow to dry 24 hours before putting into service

Fluid Tip: 1.3-1.5 mm or equivalent.

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1041 - Bumper Black	5.9	18.5	296
SXA1041 - Bumper Black	5.8	4.6	73

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.

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