



PD-765

Flexible 2K Sealer

SX1056

SX1056 Flexible 2K Sealer was developed to offer an easy mix, 2K flexible urethane sealer used to improve adhesion before priming or topcoating flexible parts.



Features

- Two component, flexible
- No additional flexible additive needed
- User friendly mix
- Universal use of PPG reducers, Deltron®, Global, Delta®

Related Products

- SX1002 Sanding Paste
- SX1004 Plastic Cleaner and Prep
- SX1050 Plastic Adhesion Promoter
- SX1058 Flexible 2K Primer Catalyst

Compatible Surfaces

- SX1050 Adhesion Promoter
- Cured and sanded OEM finishes (except lacquer)
- Cured and sanded refinish topcoat systems

Compatible Topcoats

- CONCEPT® (DCC) Acrylic Urethane
- CONCEPT® LV (CLV) Acrylic Urethane Color
- Delstar® / Delthane® (DAR/DXR80)
- Delstar® Acrylic Enamel
- Deltron® 2000 (DBC) Basecoat
- Omni™ (MBC) Acrylic Basecoat

- Omni™ (MTK) Acrylic Urethane
- Omni™ (MLV) Low VOC Urethane
- Omni™ (MAE) Acrylic Enamel
- Omni™ (MAE/MH 101) Acrylic Enamel
- Omni™ (MCV) Acrylic Urethane
- Omni™ (MCV) High Solids Urethane

- Omni™ (MCV) Basecoat
- Global (BC) Basecoat Color
- Global (DG) Direct Gloss Color
- Global (DGLV) Direct Gloss LV Color
- Delta® 2800 (DHS) 2.8 VOC Polyurethane
- Delta® 3500 (DUHS) High Solids Polyurethane
- Delta® (DUHS) High Solids Polyurethane Basecoat

- Delta® (DFHS) Fast Dry High Solids Polyurethane
- Delta® (DGHS) Chemical Resistant Polyurethane
- Delta® (DSS) Medium Solids Polyurethane
- Delta® (DVHS) Fast Dry 2.8 VOC Polyurethane

CAUTION: Deltron® (DBU) Universal Basecoat cannot be used to topcoat this product.



Application Data

Surface Preparation:



1. Apply **SX1002 Sanding Paste** and abrade with a gray scotchbrite pad, then rinse thoroughly with water. Blow off surface.



2. Apply **SX1004 Plastic Cleaner and Prep.**



3. Sand with 400 grit paper, blow off, and re-clean with **SX Series Plastic Cleaner and Prep.**

4. **SX1050 Plastic Adhesion Promoter** should be applied to any exposed plastic.

5. Allow **SX1050 Plastic Adhesion Promoter** to flash a minimum of 10 minutes and a maximum of 30 minutes before topcoating.

Application Procedure:



1. Apply 1-2 medium coats of **SX1056 Flexible 2K Sealer**. Use 8-10 psi at the cap for HVLP equipment or 40-50 psi when spraying from conventional equipment.

2. Allow to air dry then topcoat with choice of appropriate PPG Topcoat System.

Mix Ratio:



SX1056		:	SX1058		:	Deltron® DT800 series or Global D870 series Reducers	
4		:	1		:	2	

Pot Life:



1 1/2 hours @ 70°F (21°C)

Dry Time:



Between Coats:	5-10 minutes
Dust Free:	10 minutes
Air Dry:	15 minutes - 1 coat or 30 minutes - 2 coats

Fluid Tip:



1.3-1.5 mm or equivalent

Properties:

Product	Packaged VOC (lbs./US Gal.)	Volume Solids (RTS)	SQ. FT. Coverage @ 1 mil (100% transfer efficiency)
SX1056	3.7	N/A	N/A
SX1058	1.6	N/A	N/A
Ready to spray @ 4:1:2	4.4	38	610

See Material Safety Data Sheet and Labels for additional safety information and handling instructions.

EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (304) 843-1300. IN CANADA (514) 645-1320.
Materials described are designed for application by professional, trained personnel using proper equipment and are not intended for sale to the public. Products mentioned may be hazardous and should only be used according to directions, while observing precautions and warning statements listed on label. Statements and methods described are based upon the best information and practices known to PPG Industries. Procedures for applications mentioned are suggestions only and are not to be construed as representations or warranties as to performance, results, or fitness for any intended use, nor does PPG Industries warrant freedom from patent infringement in the use of any formula or process set forth herein.

PPG Industries

World Leaders In Automotive Finishes

PPG Industries
19699 Progress Drive
Strongsville, OH 44149

PPG Canada Inc.
2301 Royal Windsor Dr.
Mississauga, Ontario L5J 1K5